

June 12, 2007



Process and Design Technologies LLC.
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CONSULTING FEE'S

Process & Design Technologies offers to the plastics industry consultation in the following areas.

- 1.) Mold Design Concepts for specialty manufacturing. (i.e., multi-material, spin stack technology, silicone tooling, etc.).
- 2.) Tool Design review.
- 3.) Hot Runner Systems applications and trouble shooting
- 4.) Hot Runner Gate selection and review.
- 5.) Manufacturing Cells and specialty manufacturing (i.e., In-Mold labeling).
- 6.) Materials selection and part review.
- 7.) Hot Runner Training
- 8.) Customized seminars and training (**all aspects of injection molding process**)
- 9.) Venting Analysis
- 10.) Facilities Analysis

We can initiate a working relationship by visiting your facilities.

Fees for Consultation Services conducted at your facility are \$1,400.00 per day plus expenses. The above price does not include airfare, ground transportation (including mileage to and from the airport), lodging and meals.

On-Site Training seminars at your facility are \$4000.00 per day plus expenses. Multi-Day sessions are discounted.

When not traveling to your facility, consulting and incidental services to be conducted at our office and will be charged at \$175.00 per hour. These services include report writing, telephone or fax inquiries, design reviews, etc.

The minimum charge for evaluating parts and prints will be \$450.00. If more than two hours are spent on a project, it will be billed in segments of 30 minutes based on \$175.00/hour.

All requests for evaluations needs to be covered with Purchase Order, covering minimum charge of \$450.00.

If submittal of prints and or part samples requires signing of a confidentiality agreement, be sure to submit agreement prior to consultation.

Thank you for your inquiry

A handwritten signature in black ink that reads "Terry L. Schwenk". The signature is written in a cursive style.

Terry L. Schwenk